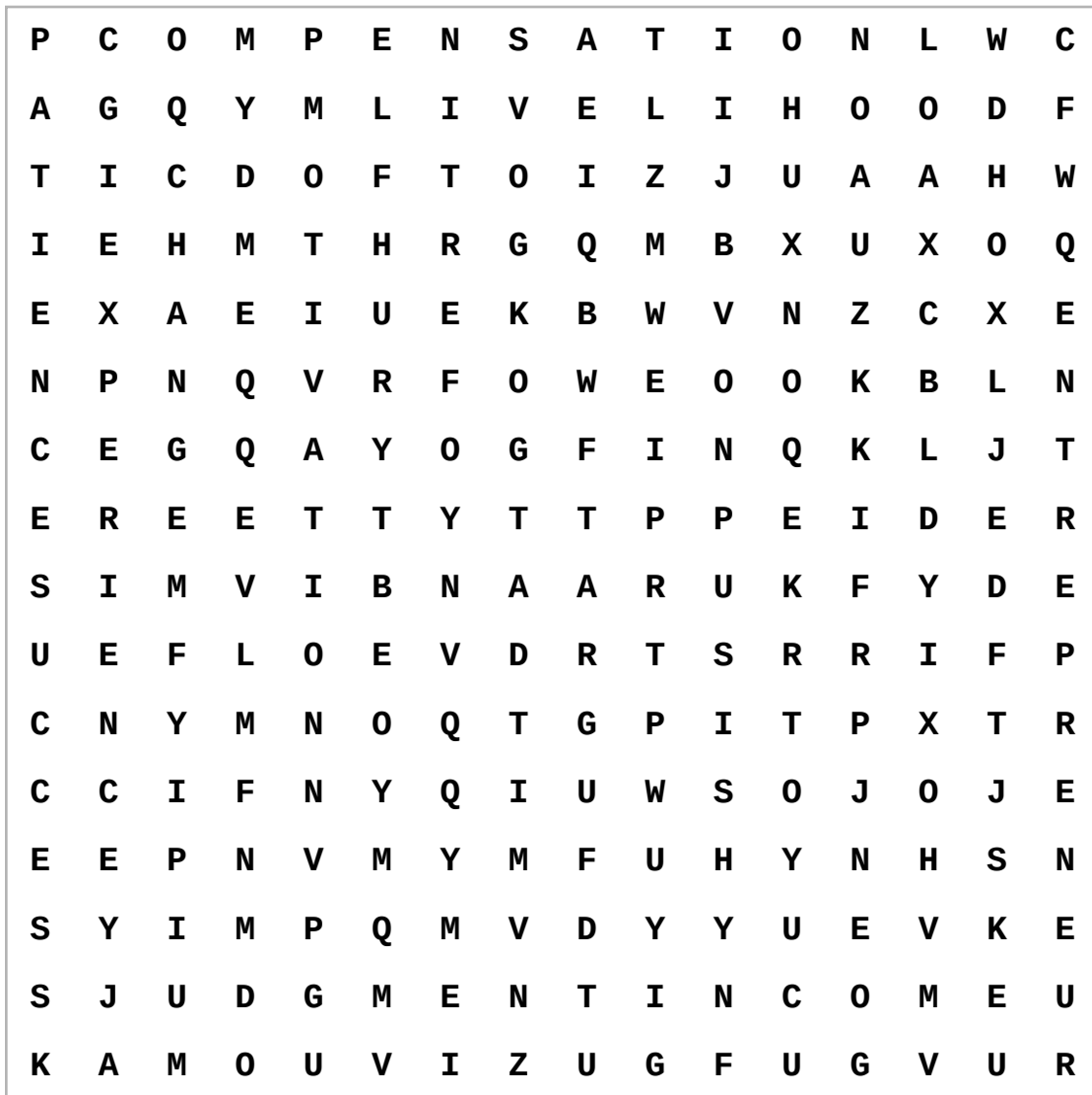


Careers Word Search

Puzzle 452

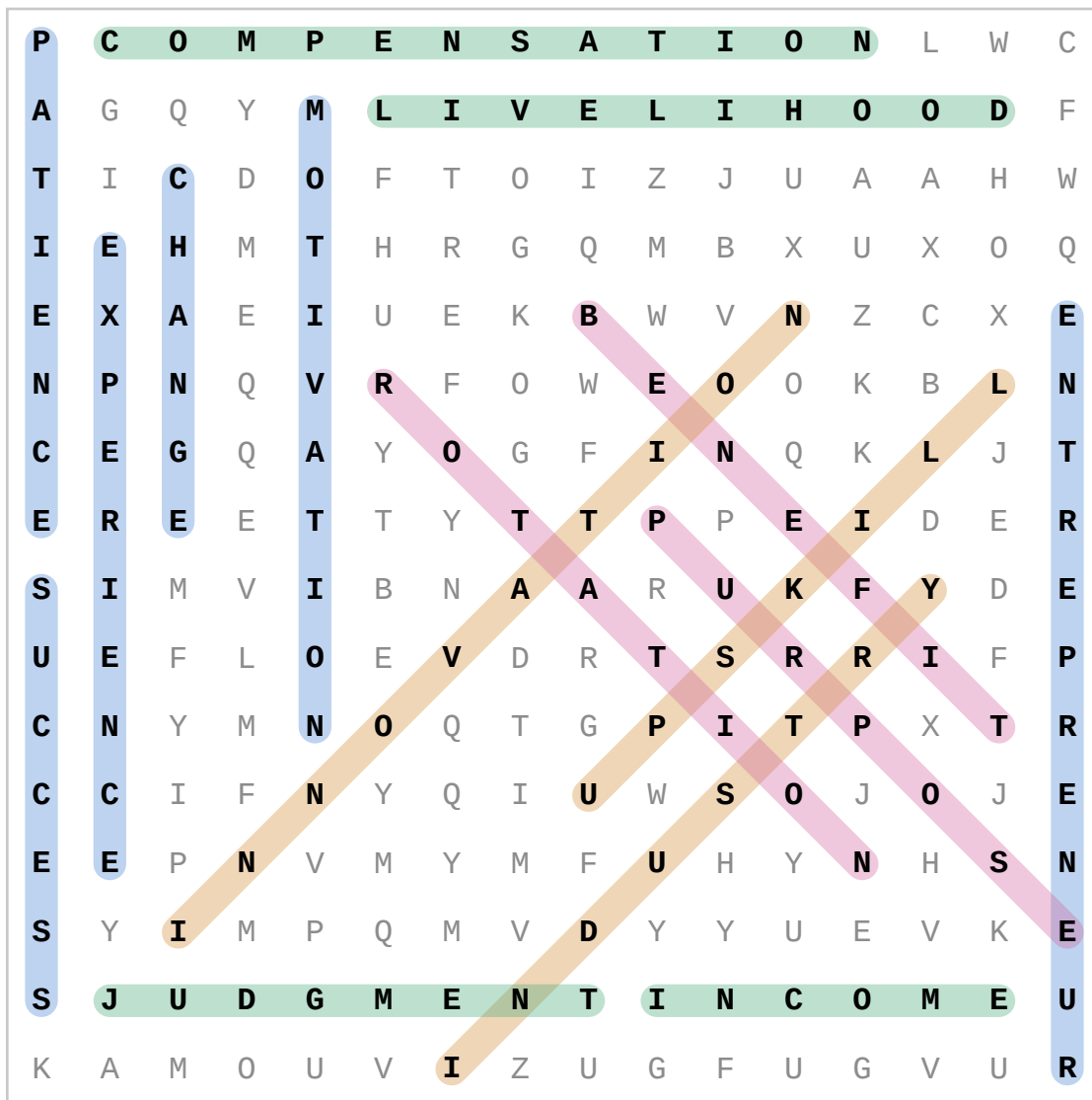


**BENEFIT
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INDUSTRY
JUDGMENT
MOTIVATION
PURPOSE
SUCCESS**

**CHANGE
ENTREPRENEUR
INCOME
INNOVATION
LIVELIHOOD
PATIENCE
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Careers Word Search

Puzzle-Solution 452



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