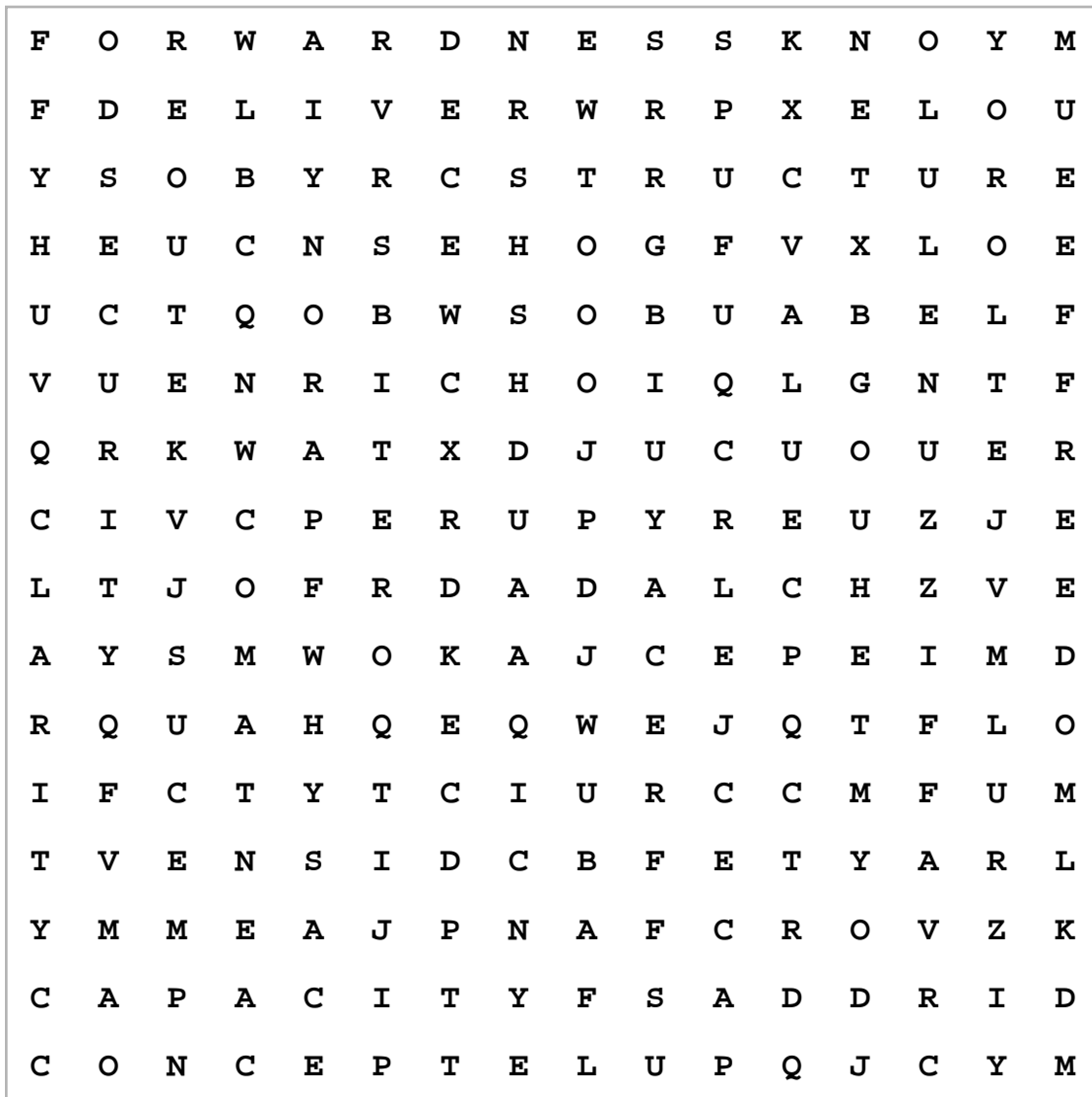


Success Word Search

Puzzle 454

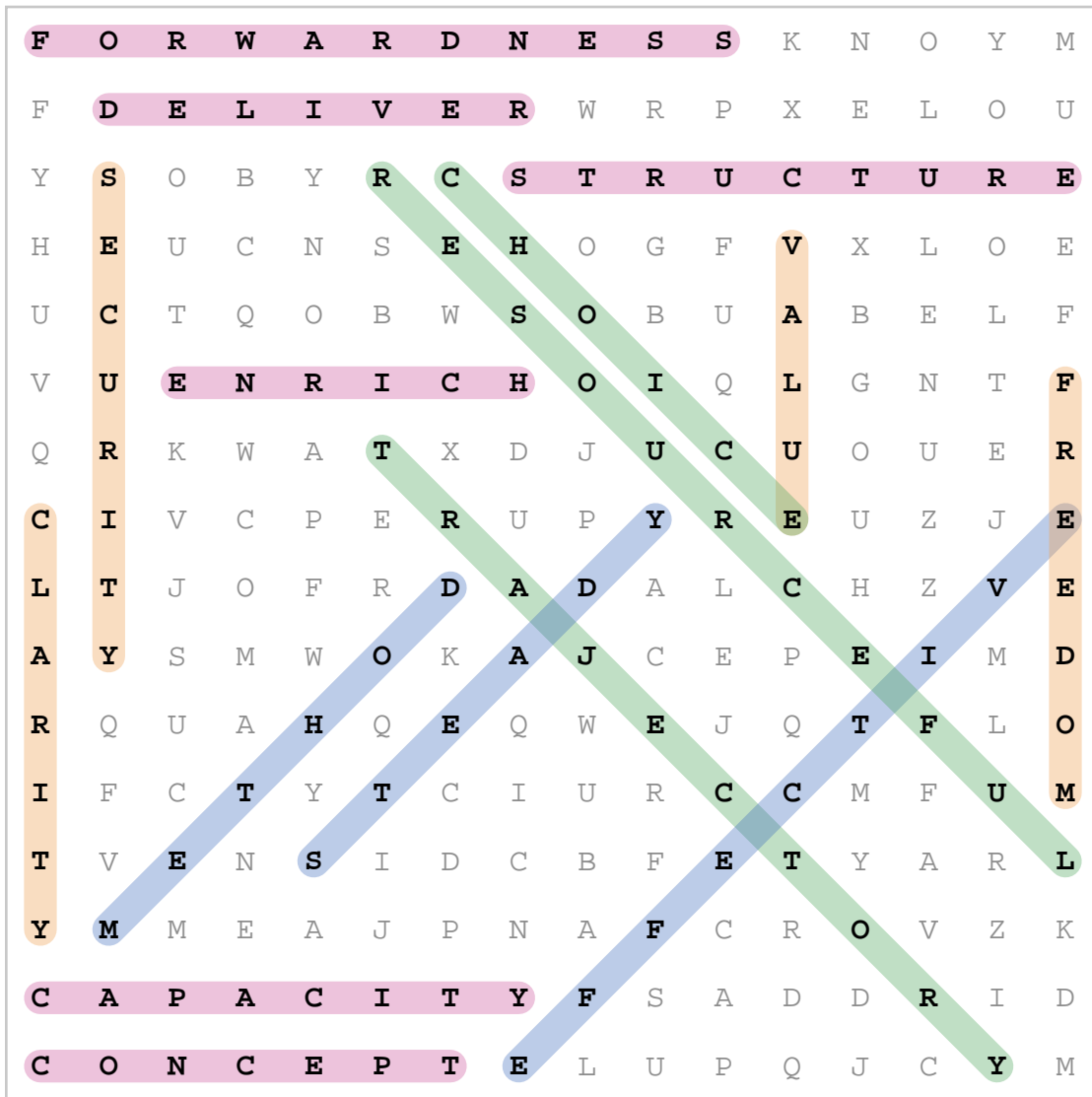


**CAPACITY
CLARITY
DELIVER
ENRICH
FREEDOM
RESOURCEFUL
STEADY
TRAJECTORY**

**CHOICE
CONCEPT
EFFECTIVE
FORWARDNESS
METHOD
SECURITY
STRUCTURE
VALUE**

Success Word Search

Puzzle-Solution 454



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