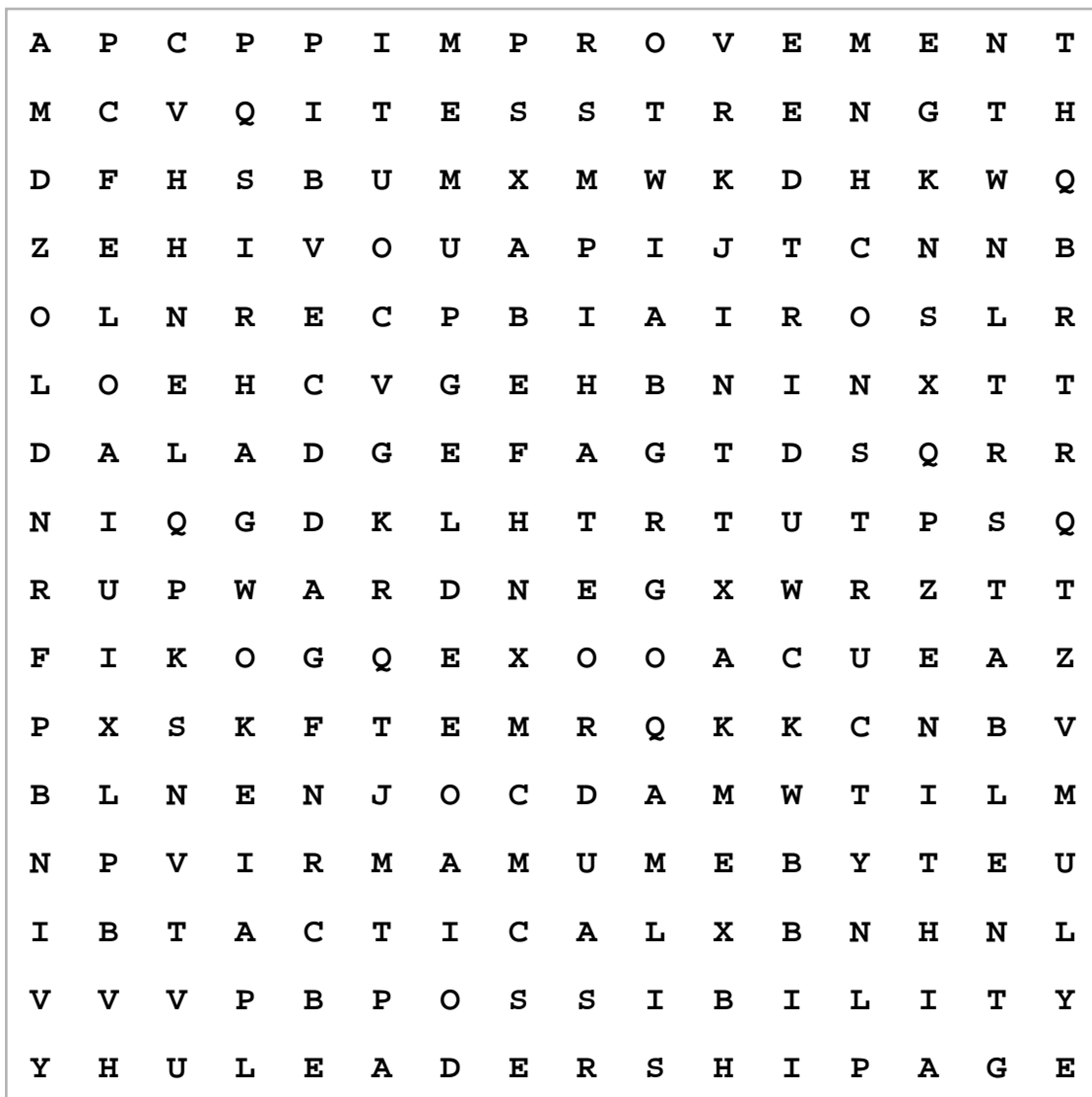


Success Word Search

Puzzle 459

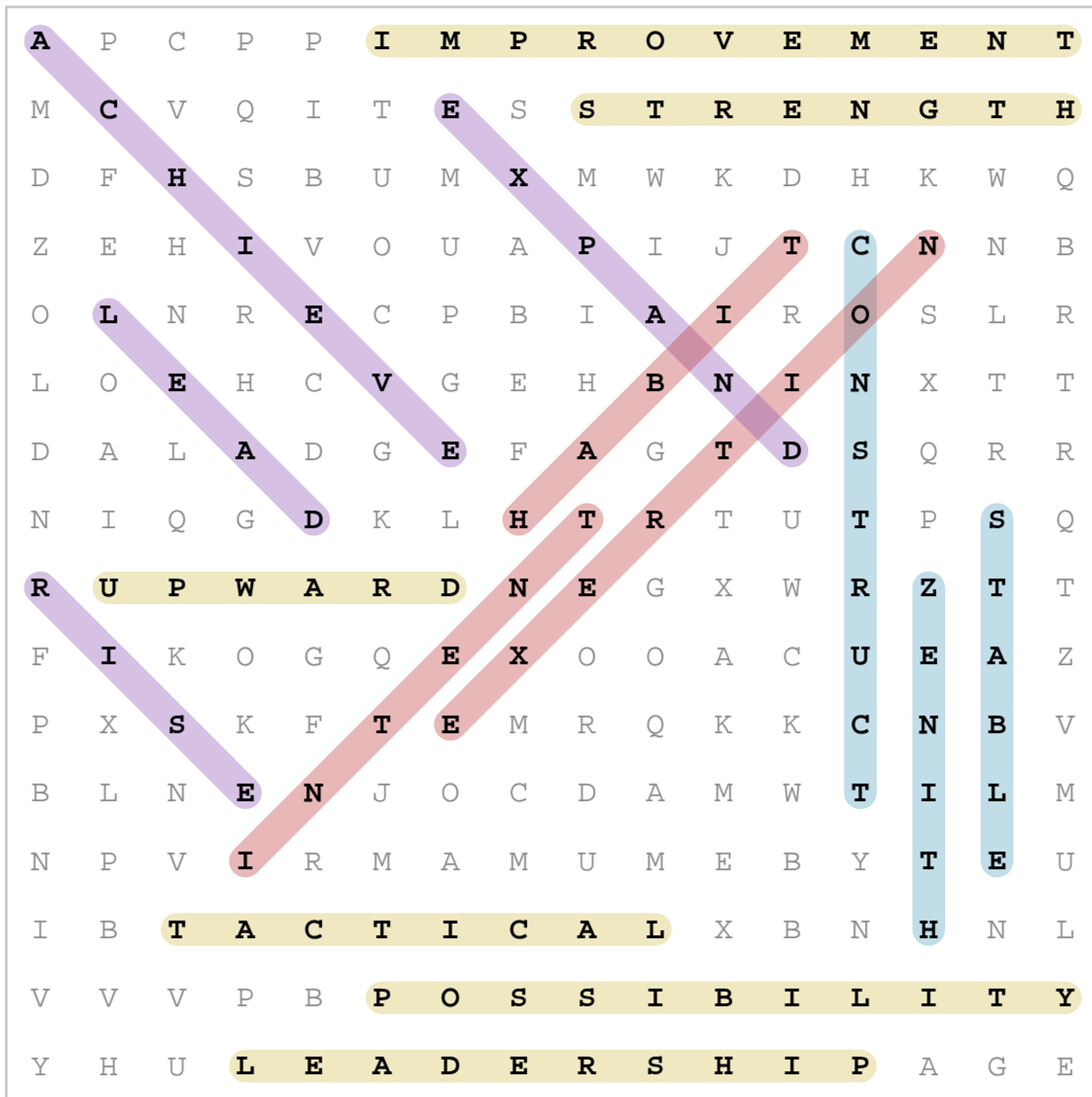


**ACHIEVE
EXERTION
HABIT
INTENT
LEADERSHIP
RISE
STRENGTH
UPWARD**

**CONSTRUCT
EXPAND
IMPROVEMENT
LEAD
POSSIBILITY
STABLE
TACTICAL
ZENITH**

Success Word Search

Puzzle-Solution 459



**ACHIEVE
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