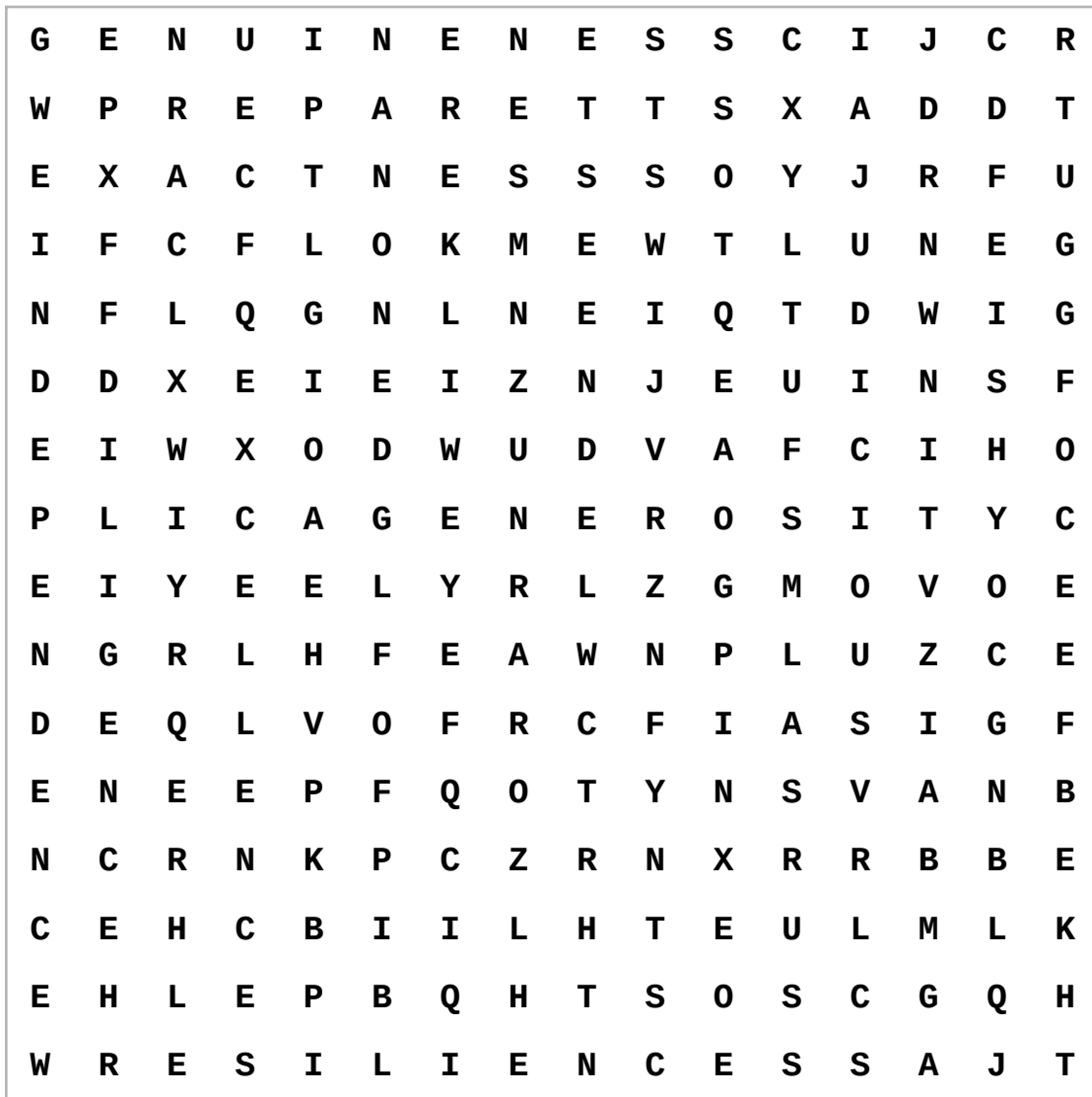


Work Ethic Word Search

Puzzle 20

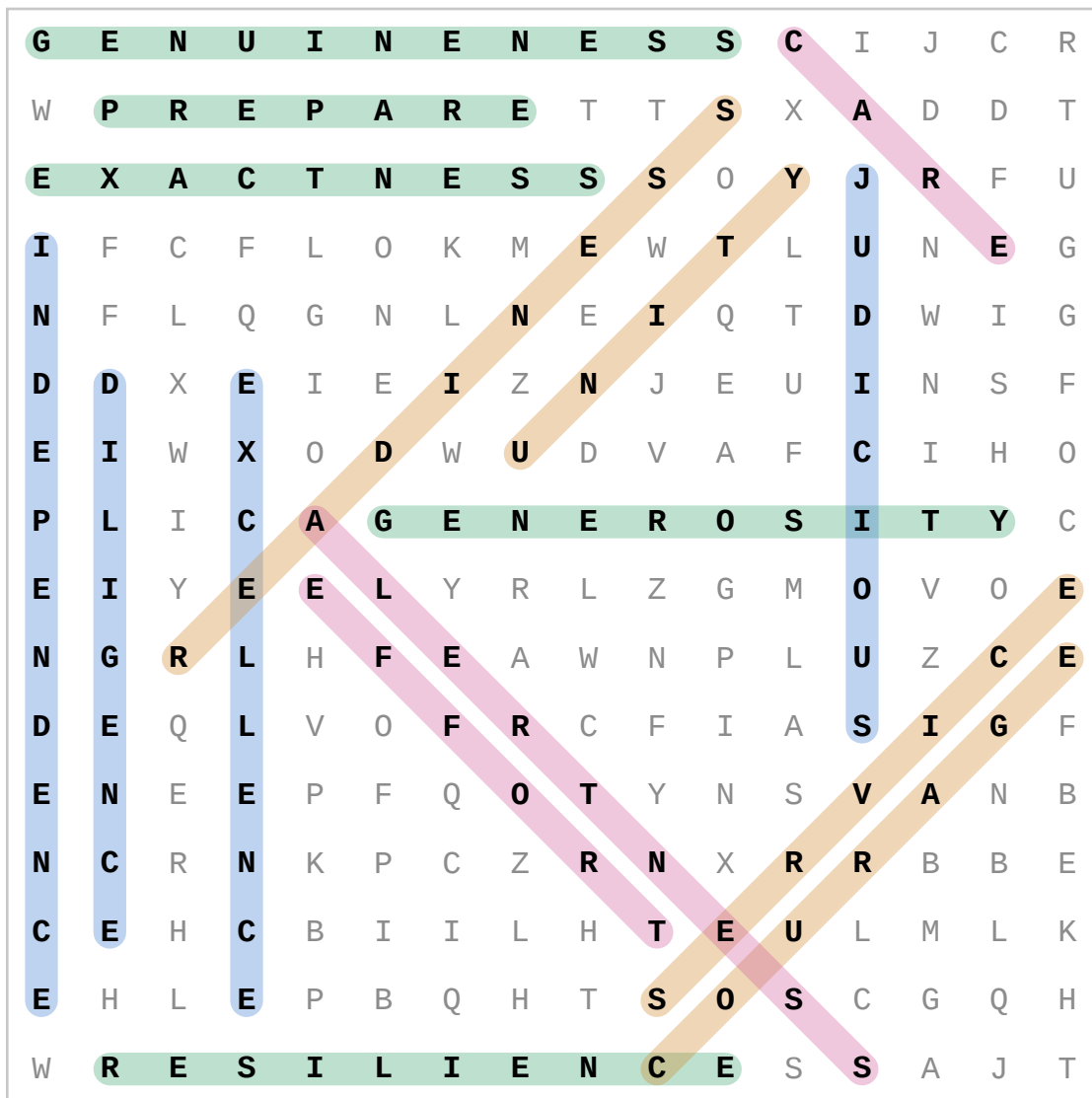


**ALERTNESS
COURAGE
EFFORT
EXCELLENCE
GENUINENESS
JUDICIOUS
READINESS
SERVICE**

**CARE
DILIGENCE
EXACTNESS
GENEROSITY
INDEPENDENCE
PREPARE
RESILIENCE
UNITY**

Work Ethic Word Search

Puzzle-Solution 20



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